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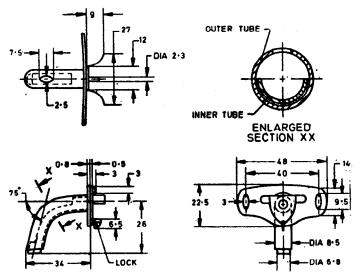




Indian Standard

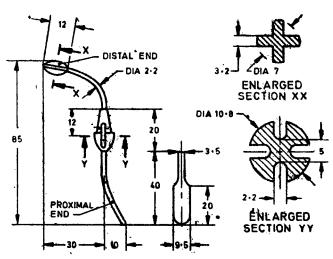
SPECIFICATION FOR TRACHEOSTOMY TUBES AND GUIDES, CUBLEY'S PATTERN

- 1. Scope Covers dimensional and other requirements for Cubley's pattern tracheostomy tubes and guides used in ENT surgery.
- 2. Shape and Dimensions As shown in Fig. 1 and 2.



All dimensions in millimetres.

FIG. 1 TRACHEOSTOMY TUBE, CUBLEY'S PATTERN



All dimensions in millimetres.

FIG. 2 GUIDE FOR TRACHEOSTOMY TUBE, CUBLEY'S PATTERN

- 2.1 The tolerances on various dimensions shall be:
 - a) \pm 0.1 mm for dimensions up to 10.0 mm;
 - b) \pm 0.5 mm for dimensions above 10.0 mm and up to 50.0 mm; and
 - c) \pm 1.0 mm for dimensions above 50.0 mm.

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3. Material — Silver alloy (92 percent Ag 8 percent Cu) conforming to IS: 2112-1962 'Specification for grades of silver and silver alloys'.

4. Workmanship and Finish

- 4.1 The external surfaces shall be smooth, free from surface irregularities and shall be polished bright.
- 4.2 The soldered surfaces shall be finished smooth.
- 4.3 All edges shall be rounded and finished smooth.
- 4.4 The inner tube shall fit snugly and smoothly in the outer tube.
- 4.5 The guide shall have an olive shaped body, firmly and permanently attached to the distal end and a retaining device firmly and permanently attached to the proximal end.
- 4.6 The guide shall fit smoothly in the outer tube.
- 5. Marking The tube and the guide shall be marked with the manufacturer's name, initials or recognized trade-mark and the country of manufacture.
- 5.1 ISI Certification Marking Details available with the Indian Standards Institution.
- 6. Packing The tube and the guide shall be put individually in polyethylene bag and packed suitably in cardboard cartons.